

REMARKS

This is in response to the Office Action dated September 29, 2006. In view of the foregoing amendments and following representations, reconsideration is respectfully requested.

Initially, the specification and abstract have been reviewed and revised in order to make a number of minor clarifying and other editorial amendments. Due to the nature of the revision involved, a substitute specification and abstract has been prepared. No new matter has been added. Also enclosed is a "marked-up" copy of the original specification and abstract to show the changes that have been incorporated into the substitute specification and abstract. The enclosed copy is entitled "Version with Markings to Show Changes Made."

Next, by the above amendment, claims 1-5 are amended and new claims 6-9 are added. Thus, claims 1-9 are currently pending in the present application.

On page 2 of the Office Action, claims 3-4 are rejected under 35 U.S.C. 112, second paragraph. In response, claim 3 has been amended to remove the language considered indefinite by the Examiner. In particular, the language "ascending and descending" has been changed to – movable in an upward and a downward direction--. Accordingly, it is submitted that the rejection under 35 U.S.C. 112, second paragraph of claims 3-4 is now clearly obviated.

Next, on pages 3-4 of the Office Action, the claims are rejected over the prior art as follows:

Claims 1 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Inamura et al. (U.S. Patent No. 5,097,652) in view of Jones (U.S. Patent No. 5,468,080); and

Claims 2-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Inamura in view of Jones and further in view of Zelnick et al. (U.S. Patent No. 3,191,356).

The above rejections are respectfully traversed for the following reasons.

**Inamura** discloses a drug packing apparatus having a tension roller 43.

**Jones** discloses a packing machine having a dancer roll assembly D for maintaining proper tension on a plastic film and regulating advancement of the film from a supply roll 12. The dancer roll assembly comprises an arm 18 (pivotally attached to a frame arm 14) and a pair of position switches 20a, 20b.

However, the **Inamura** and **Jones** references are different from the present invention as defined in independent claims 1, 5, and 6. In particular, claim 1 requires moving means located in the middle of a conveyance path from the print means to the seal means, wherein the moving means contacts the packing sheet and moves so that the tension of the packing sheet is held at a constant value. Claim 5 requires a tension detecting means located in the middle of a conveyance path from the print means to the seal means. And claim 6 requires a tension roller disposed along the conveying path between the printing unit and the sealing unit, wherein the tension roller is movable in an upward direction and a downward direction, and a position detector for detecting a predetermined position of the tension roller, the predetermined position corresponding to a desired tension in the packing sheet.

As shown in Fig. 1, the tension roller 43 of **Inamura** is positioned between the roller 42 and the printer 45, i.e. upstream of the printer. Similarly, the arm 18 of **Jones** is positioned between the supply roll 12 and the printer A, i.e., upstream of the printer A.

In the apparatuses of **Inamura** and **Jones**, if there is slack in the packing sheet between the printer heads and a heat-seal portion at the downstream side of the printer heads when starting a

printing operation, the dimension or distance between the print position and the heat-seal position cannot be held at a predetermined value, which will prevent the printed information from being located at the desired position (see paragraph [0003] of the present application).

In contrast, in the present invention, the moving means (12) is positioned between the print means (5) and seal means (34), i.e. after or downstream of the print means (5). According to this arrangement, the distance between a predetermined position of the moving means, i.e. a contact position with the packing sheet and a print position by the print means can be a predetermined value, thereby preventing shift of the sealing position (see paragraph [0006]).

Further, the pair of position switches 20a, 20b in the Jones machine is provided for the purpose of turning the drive motor of the supply roll 12 on and off (see col. 3, lines 54 to 59). However, in the present invention, the position detecting means (33) is provided for the purpose of starting printing by the print means (5) after the position detecting means (33) detects a predetermined position of the moving means.

Accordingly, it is submitted that the collective teachings of the Inamura and Jones references do not disclose or suggest at least the above-identified features of claims 1, 5 and 6. The remaining claims are dependent on one of the allowable independent claims, and are therefore allowable at least by virtue of their dependencies.

In view of the above, it is submitted that the present application is now clearly in condition for allowance. The Examiner therefore is requested to pass this case to issue.

In the event that the Examiner has any comments or suggestions of a nature necessary to place this case in condition for allowance, then the Examiner is requested to contact Applicant's undersigned attorney by telephone to promptly resolve any remaining matters.

Respectfully submitted,

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## DESCRIPTION

### MEDICINE PACKING APPARATUS

#### BACKGROUND OF THE INVENTION

5 1. Technical Field

[0001] The present invention relates to a medicine packing apparatus.

2. Description of Related Art Background Art

[0002] Conventionally, as a medicine packing apparatus, there has been an apparatus  
10 which is provided with two printer heads for printing the medicine packing sheet with  
patient name, medicine name, usage and so on; between which a detection roller rotatable  
due to contact with the packing sheet and an encoder for detecting a feed quantity of the  
packing sheet ~~from-based on~~ the rotation quantity of the detection roller are provided so  
that the printer heads are operated based on the detection result of the encoder to print  
15 the packing sheet (for example, Japanese patent No. 2579010).

[0003] However, in the medicine packing apparatus, only the feed quantity of the  
packing sheet is detected. Therefore, there has been a disadvantage that if the packing  
sheet ~~has-a~~ is slack between the printer heads and a heat seal portion at the downstream  
side of the printer heads when starting the print, the dimension between the print position  
20 and the heat seal position can not be held to be a predetermined value, thus preventing  
printing disabling to print at a desired position.

SUMMARY OF THE INVENTION Disclosure of Invention

[0004] So, it-It is an object of the present invention to provide a medicine packing apparatus capable of printing enabling to print the packing sheet accurately at the desired position.

5 [0005] The present invention provides provides a medicine packing apparatus in which a packing sheet is printed with predetermined information by printing means, medicine is fed into the packing sheet in by-medicine feed means, and the packing sheet is sealed by seal means to pack the medicine by one package, wherein:

the seal means is provided with conveyance portion for conveying the packing sheet;  
10 in the middle of a conveyance path from the print means to the seal means, there are provided moving means which comes into contact with the packing sheet and moves so that the tension of the packing sheet is held to be a constant value, and  
position detecting means which detects a moved position of the moving means,  
whereby after the packing sheet is conveyed by the conveyance portion and the  
15 position detecting means detects a predetermined moved position, print by the print means is started.

[0006] In the above construction constitution, a dimension between a moved position of the moving means, i.e. a contact position with the packing sheet and a print position by the print means can be made a predetermined value, thereby preventing a shift of the  
20 sealing position.

[0007] The moving means may comprise a roller which is rotatable and movable and urging means which urges the packing sheet with a constant force to eliminate any a-slack in of the packing sheet.

[0008] It is preferable that the roller is a tension roller attached on a descending and ascending table which descends and ascends along a guide rail, the tension roller forcing up the packing sheet, and that the urging means is a spring for urging the descending and ascending table in an upward direction.

5 [0009] It is also preferable that the position detecting means detects a descending position of the descending and ascending table.

[0010] Further, the present invention provides provides a medicine packing apparatus in which a packing sheet is printed with predetermined information by printing means, medicine is fed into the packing sheet by medicine feed means, and the packing sheet is  
10 sealed by seal means to pack the medicine by one package, wherein:

the seal means is provided with conveyance portion for conveying the packing sheet;  
in the middle of a conveyance path from the print means to the seal means, there is provided tension detecting means which detects a tension act on the packing sheet;

15 whereby after the packing sheet is conveyed by the conveyance portion and tension detecting means detects a predetermined tension of the packing sheet, print by the print means is started.

[0011] In the above construction, the print by the print means can be started in a condition that where a constant tension acts on the packing sheet and no slack exists, thereby enabling to formation of a seal at a constant position with respect to the  
20 print position.

[0012] According to the present invention, after the detected tension becomes a predetermined value, print by the printing print means can be started, allowing the positional relationship between the conveying position and the print position to be

accurately held ~~to~~ at a constant value, so as to enable printing enabling to correctly print at the desired position.

BRIEF DESCRIPTION OF THE DRAWINGS Brief Description of Drawings

5 [0013] Fig. 1 is a perspective view of a medicine packing apparatus according to an embodiment of the present invention;

Fig. 2 is a perspective view showing a print unit and a packing unit of Fig. 1;

Fig. 3 is a front view of the print unit of Fig. 2;

Fig. 4 is a partly enlarged front view of Fig. 3;

10 Fig. 5 is an enlarged left side view of Fig. 4;

Fig. 6 is an enlarged view in the vicinity of a tension roller of Fig. 5;

Fig. 7(a) is a plan plane-view of the packing unit of Fig. 1 and Fig. 7(b) is a front view thereof

15 Fig. 8 is a schematic illustrative explanatory view showing a conveying path of the packing sheet;

Fig. 9 is a partial partly-front view of the packing unit; and

Fig. 10(a) is a partly-an enlarged view in the vicinity of a connection portion between a feed heat-seal portion and a vertical heat-seal portion of the embodiment of the present invention and Fig. 10(b) is a partly-an enlarged view in the vicinity of a connection portion between a feed heat-seal portion and a vertical heat-seal portion of a conventional heater roller.

DETAILED DESCRIPTION OF THE INVENTION ~~Best Mode for Carrying Out the Invention~~

[0014] Hereinafter, embodiments according to the present invention will be described in accordance with the accompanying drawings.

5 [0015] Fig. 1 shows a medicine packing apparatus according to the embodiment of the present invention. The medicine packing apparatus is provided with a tablet feed portion 2 as the medicine feed means of the present invention and a powder feed portion 3 on the upper side of an apparatus body 1 and provided with a print unit (print means) 5 and a packing unit 8 on the lower side thereof.

10 [0016] The tablet feed portion 2 is so-constructed so that when tablets to be packed into one package are previously manually put in each box formed like a lattice, a bottom plate of each box is sequentially opened to feed the tablets to the packing unit 8.

15 [0017] The powder feed portion 3 is so-constructed so that, when powder is poured through a hopper 3, the powder is fed in an outer annular groove of a distribution dish (not shown) and the powder to be packed into one package is scraped out by a powder scraping apparatus (not shown) to feed the powder to the packing unit 8.

20 [0018] The print unit 5 is so-constructed so that, as shown in Figs. 2 to 4, a packing sheet 7 wound on a roll 6 is rewound and printed with patient name, medicine name, usage and so on and then conveyed to the packing unit 8. The packing sheet 7 is turned to in a horizontal direction by a guide portion 9 and then ink of an ink ribbon 11 is thermal transferred to the upper surface of the packing sheet 7 by means of a thermal transfer portion portion (printer head) 10. The printed packing sheet 7 passes through a tension roller 12 and is turned upward by means of a first roller 13. Then, the packing sheet 7 is.

guided by a guide piece 14 to move upward and then turned obliquely downward by means of a second roller 15 to advance toward the packing unit 8.

[0019] The ink ribbon 11, as shown in Fig. 3 and 4, is wound on a first roll 16 and continuously rewound on to a second roll 17. Each of the rolls 16, 17 is cylindrical and inner cylinders 16a, 17a are supported on holding plates 19 which are fixed on both ends of four guide shafts 18 disposed around the rolls to constitute an ink cartridge 20. An auxiliary roller 22 is rotatably attached to ~~On~~ the end of an arm portion 21 extending from the lower guide shaft 18 ~~is rotatably attached an auxiliary roller 22.~~

[0020] The ink cartridge 20 is attached on a side plate 23 by fitting the inner cylinders 16a, 17a of the rolls 16, 17 on shaft portions 24a, 24b protruding from the side plate 23 and then screwing nuts or so on the ends of shaft portions 24a, 24b. Driving a motor (ink ribbon conveying portion) (not shown) to rotate the shaft portion 24b allows the ink ribbon 11, which is wound on the first roll 16, to be rewound on the second roll 17. The ink ribbon 11 is positioned between the thermal transfer portion 10 and the guide portion 9 and the slack of the ink ribbon 11 is removed by an urged roller 25. The urged roller 25 is rotatably attached on the end of an arm member 26 rotatably provided around a support shaft 26a. The arm member 26 is urged in a clockwise direction in Fig. 4 by a spring 27, one end of which is engaged with an a-attachment piece 43 that is attached on the apparatus body 1.

[0021] The tension roller 12 (moving means-of-the-present invention), as shown in Figs. 5 and 6, is attached on the support portion 29 extending from a descending and ascending table 28. The descending and ascending table 28 is provided with a cover 30 for forming a path, through which the packing sheet 7 passes, above the tension roller 12. The

descending and ascending table 28 is provided so as to descend and ascend along guide rails 31 uprightly provided at a predetermined distance and the table is urged upward by a spring 32. A descending position of the descending and ascending table 28 is specified by detecting a magnet 44 built in the descending and ascending table 28 by means of a sensor 5 33 (position detecting means of the present invention) disposed aside. In order to make it possible to easily insert the packing sheet 7, the descending and ascending table 28 is positioned at a lowest position by engaging an engagement recess portion 28a with a engagement piece 45 comprising a leaf spring attached on the side plate 23.

[0022] The packing unit 8 is co-constructed so that the packing sheet 7 printed by the print unit 5 is folded into two or previously has been folded into two; the two. The packing sheet 7 is sealed in a longitudinal direction at predetermined intervals by means of a seal portion 34 that is a sealing means of the present invention to form a bag portion; the portion. The medicine fed from the tablet feed portion 2 or the powder feed portion 3 is introduced into the formed bag; formed; and the remaining one side of the packing sheet 7 15 is sealed.

[0023] The seal portion 34 is attached in an oblique state corresponding to the packing sheet 7 that advances obliquely downward. In the seal portion 34, as shown in Fig. 7, a pair of feed rollers 39 is intermittently driven via a directly driven gear 38a and a-an intermittently driven gear 38b by means of a motor 37 provided on the rear surface side of 20 the side plate 23 of the apparatus body 1. Thus, the packing sheet 7, sandwiched between the feed rollers 39, is intermittently conveyed.

[0024] Referring further to Fig. 9, on the upstream side of the feed rollers 39 with respect to the feed direction of the packing sheet 7, there are disposed a pair of heater

rollers 41, 42 and a restriction plate 50 for delivering the packing sheet 7 to the heater rollers 41, 42 in a V-shaped opened state. Each of the heater rollers 41, 42 is provided with a feed heat-seal portion 51 of circular plate and a vertical heat-seal portion 52 of thin rectangular plate on the lower end of which a roller portion 55 having the same diameter as that of the feed heat-seal portion 51 is integrally formed. The feed heat-seal portions 51, 51 are driven rotatably to rotate via gears 40a, 40b and so on by the motor 37 described above. In this embodiment, as the motor 37, a stepping motor is used so that a change of pulse of the applied voltage allows the conveying quantity to be adjusted. Between the heat-seal portions 51, 51 of the both heater rollers 41, 42, both side edges of the packing sheet 7 are sealed. The vertical heat-seal portions 52 are rotatably driven to rotate by means of a rotation drive mechanism separately from the feed heat-seal portions 51, 51 (but, the rotation axes of the feed heat-seal portion 51 and the vertical heat-seal portion 52 ~~are coincide with each other~~). The vertical heat-seal portions 52 are provided with a pair of heat-seal surfaces 52a opposite to each other. Since the vertical heat-seal portions 52 of both heater rollers 41, 42 are driven separately from the feed heat-seal portions 51, 51, the seal distance along the conveying direction of the packing sheet 7 formed by the heat-seal surfaces 52a can be freely set.

[0025] Referring Fig. 10(a), construction in the vicinity of the upper end of the vertical heat-seal portion 52 will be explained. On the feed heat-seal portion 51 and the vertical heat-seal portion 52, small grooves 53 extending in a feed direction of the packing sheet 7 are formed at relatively narrow distances. At the heat seal surface 52a in the vicinity of the upper end of the vertical heat-seal portion 52 is formed a diameter enlarging portion 52b which extends in an arc-like shape outwardly toward the feed heat-seal portion 51.

Further, between the diameter enlarging portion 52b and the end surface of the feed heat-seal portion 51 is formed a heat-seal introducing portion 54 of circular plate having a thin thickness. Referring to Fig. 10(b), in this kind of conventional heat rollers 41', 42', the diameter enlarging portion 52b' of the heat seal surface 52a' of the vertical heat-seal portion 52' has come into direct contact with the end surface of the feed heat-seal portion 51'. In such construction of Fig. 10(b), a tension force acts on the packing sheet 7 in the vicinity of the contact portion of the feed heat-seal portion 51' and the vertical heat-seal portion 52' becomes non-uniform, which causes the packing sheet 7 to shift with respect to the feed heat-seal portion 51' and the vertical heat-seal portion 52', resulting in wrinkle in the packing sheet 7 after completion of the seal. On the other hand, in the present invention, as the heat-seal introducing portion 54 of circular plate is formed between the diameter enlarging portion 52b and the end surface of the feed heat-seal portion 51 is formed as shown in Fig. 10(1a), a tension force acts on the packing sheet 7 in the vicinity of the contact portion of the feed heat-seal portion 51 and the vertical heat-seal portion 52 becomes uniform, which allows the packing sheet to be smoothly introduced between the heater rollers 41, 42, enabling to prevent thereby preventing the generation of the aforementioned wrinkle.

[0026] Operation of the aforementioned medicine packing apparatus will be described.

[0027] Before starting the packing process, a slack of the packing sheet 7 may exist between the heater rollers 41, 42 of the packing unit 8 and the thermal transfer portion 10 of the print unit 5. This slack is eliminated by the urged (biased) tension roller 12 moving upward as shown in two-dots chain line in Fig. 8. in In this case, the distance between the seal portion 34 and the thermal transfer portion 19 varies in accordance with the

quantity of eliminated slack.

[0028] So, the feed roller 39 is driven to rotate first, allowing the packing sheet to be conveyed. Thus, tension ~~act-acting~~ on the packing sheet 7 is increased, thereby causing the tension roller 12 to descend against the urging force of the spring 32. When the 5 sensor 33 (see Fig. 6) detects that the tension roller 12 descends until has descended to the descending position, the thermal transfer portion is heated to start ~~print-printing~~ of the packing sheet 7. Thus, the packing sheet 7 can be printed as the tension ~~act-acting~~ on the packing sheet 7 ~~is-remains~~ constant, thereby allowing the dimension between the seal portion 34 and the thermal transfer portion 10 to be held at a predetermined value.

10 [0029] Subsequently, when the packing sheet 7 with predetermined print is conveyed to the packing unit 8, the heater rollers 41, 42 are rotated so that the packing sheet 7, which is folded into two, is sealed to make bags. Then, medicine are ~~is~~ fed from the tablet feed portion 2 or the powder feed portion 3 in accordance with a prescription data and introduced into the packing sheet 7 via the packing hopper 35. After that, rotation of the 15 heater rollers 41, 42 is continued so that the remaining part of the packing sheet 7 is sealed to complete the packing of medicine to be packed into one package.

[0030] As described above, according to the medicine packing apparatus, when starting the packing process, ~~print-printing~~ is surely commenced after descending the tension roller 12 and detecting the ~~descending-descended~~ position thereof by means of the sensor 33. 20 Therefore, tension force ~~act-acting~~ on the packing sheet 7 becomes constant, allowing the dimension between the seal portion 34 and the thermal transfer portion 10 to be accurately held to a constant value, enabling ~~the data to be correctly~~ ~~print-printed~~ at the desired position.

[0031] In the aforementioned embodiments, although the tension roller 12 is constituted so as to descend and ascend and the position thereof is detected so that the position thereof can be detected so that the dimension between the print position and the seal position of the packing sheet 7 can be held to a predetermined value, it is also 5 allowable that, for example, tension detecting means for detecting tension act-acting on the packing sheet 7 is provided and print-printing by the thermal transfer portion 10 is commenced after the tension detected by the tension detection means becomes a predetermined value. As the tension detecting means, an arm or the like that comes into contact with the packing sheet 7 and changes its rotation angel-in-a-angle in accordance 10 with the difference ef-in the tension of the packing sheet 7 would be given but the construction constitution thereof would not be limited.

## ABSTRACT

A medicine packing apparatus in which a packing sheet (7) can be is printed with predetermined information by a printing means-device (5). In the apparatus medicine is  
5 can be fed into the packing sheet (7) by a medicine feed means-feeder (2, 3), and the packing sheet (7) can be is sealed by seal means-a sealing device (8) to pack the medicine by one in a single package. The seal means-sealing device (8) is provided with conveyance portion (39) for conveying the packing sheet (7). In the middle of a conveyance path from the print means-printing device (5) to the seal means-sealing device (8), there are provided  
10 a moving means-mechanism (12) which comes into contact with the packing sheet (7) and moves so that the tension of the packing sheet (7) is held to be at a constant value, and a position deteeting means-detector (33) which detects a moved position of the moving means mechanism (12). After the packing sheet (7) is conveyed by the conveyance portion (39) and the position deteeting means-detector (33) detects a predetermined moved position,  
15 print-printing by the print means-printing device (5) is started.